Bending & Cutting Tools for Roofing, Siding and HVAC



Manufactured & Assembled in the USA









Metal Master <20

Over a quarter century ago, Van Mark introduced the worlds first cam-locking system in a portable brake. Through time it has proven to be the strongest and most reliable locking mechanism. Now Van Mark has done it again with our Metal Master® 20 incorporating the best locking system with the deepest throat in the portable brake





DEEPEST THROAT at 20 3/8"

- •Strongest computer engineered castings for unmatched strength.
- Deepest throat available for working with wider materials.
- Dual hollow-core Power Lock™ bar for better clamping force.
- •Increased bending radius. Make 180° hem bends easier than ever.
- Adjustable clamping jaws with the largest opening in its class.
- Ergonomic heavy-duty bending handles for improved leverage.

Bending	Lapac	ities
Material	Thickness	Thickness
Model >	Contractor	Commercial
Aluminum (3003H14)	.032	.040
Galvanized Steel	26 ga.	24 ga.
Painted Steel (Grade I	D) 26 ga.	24 ga.
Roofing Copper	24 oz.	32 oz.
Zinc	.032	.040
Stainless Steel (304L)	26 ga.	26 ga.

industry.

wetai	waster* d	2U LO	ntractor
Model	Length	"C"	Weight
MM200	2'0" (0.6m)	2 ea.	52 (23.6kg)
MM450	4'6" (1.4m)	2 ea.	78 (35.4kg)
MM650	6'6" (2.0m)	3 ea.	104 (47.2kg)
MM850	8'6" (2.6m)	3 ea.	122 (55.3kg)
MM1050	10'6" (3.2m)	4 ea.	152 (69.0kg)
MM1250**	12'6" (3.8m)	5 ea.	194 (88.0kg)
*dual bending	handles **dual be	ending & I	ocking handles
oportion for	coil & choot	Plance	contact our f

MM651 6'6" (2.0m) 4 ea. 120 (55.4kg) MM851 8'6" (2.6m) 4 ea. 138 (62.6kg) 10'6" (3.2m) 5 ea. 174 (78.9kg) MM1251** 12'6" (3.8m) 6 ea. 210 (95.3kg) MM1451** 14'6" (4.4m) 7 ea. 226 (102.5kg) *dual bending handles **dual bending & locking handles

Note: Capacities are based on standard metal properties for coil & sheet. Please contact our factory for capacities on your specific material





hend radius adds strength and

Mark II^{*}

Building upon the reputation of the Mark I Series™, the Mark II TrimMaster® arrives with

leading technologies such as the POWERslot^{TI} hinge, easier bending, making smaller "J" channels and hollow core hinge extrusions for added strength. We've also left you the ability to make fine-tune adjustments to this brake, though you may never have to. Ultra High Molecular Weight (UHMW) polymer wedges are independently

adjustable and replaceable should the occasion ever arise.

Throat

POWERslot* for tighter bends & easier hems

Featuring



Power Lock™ bar with increased adds strength and allows easier hemming

- Power Lock™ bar provides stronger clamping along the entire bending edge for crisp, clean bends without oil canning, or warping.
- •Increased bending radius. Make 180° hem bends easier than ever.
- · Powder-coat finish provides superior protection from the elements, while eliminating UV fading and oxidation.

Bending	Lapac	cities
Material	Thickness	Thickness
Model >	Contractor	Commercial
Aluminum (3003H14)	.032	.040
Galvanized Steel	26 ga.	24 ga.
Painted Steel (Grade I	D) 26 ga.	24 ga.
Roofing Copper	24 oz.	32 oz.
Zinc	.032	.040
Stainless Steel (304L)	26 ga.	26 ga.

Mark I	l TrimMast	ter° C	ont	tractor
Model	Length	"C"	١	Neight
TM2	2'0" (0.6m)	2 ea.	32	(14.5kg)
TM4	4'6" (1.4m)	3 ea.	62	(28.1kg)
TM6	6'6" (2.0m)	3 ea.	81	(36.7kg)
TM8	8'6" (2.6m)	4 ea.	99	(44.9kg)
TM10	10'6" (3.2m)	5 ea.	120	(54.4kg)
TM12**	12'6" (3.8m)	6 ea.	150	(68.0kg)
*dual bendin	g handles **dual b	ending &	& lock	ing handles
 		. DI		

TM6HD 6'6" (2.0m) 5 ea. 96 (43.5kg) TM8HD 8'6" (2.6m) 7 ea. 126 (57.2kg) TM10HD* 10'6" (3.2m) 9 ea. 160 (72.6kg) 11 ea. TM12HD** 12'6" (3.8m) TM14HD** 14'6" (4.4m) 13 ea. 226 (102.5kg) *dual bending handles **dual bending & locking handles

Mark II TrimMaster® Commercial

Contractor Model TM10 Shown

with optional UniStand EZ-Go

Note: Capacities are based on standard metal properties for coil & sheet. Please contact our factory for capacities on your specific material.



14"



Ontional TrimCutter[™] works on the brake cutting all your materials down to size

Mark I Series

The Mark I Series[™] has a long history and solid reputation as the best workhorse brake in the industry. Computer designed components provide superior durability while maintaining lightweight portability. This world class brake has fewer parts resulting in a long trouble-free service life. No need to adjust this brake daily, or even monthly as the unique cam locking feature clamps to the thickness of the material, not to a factory preset.

Bending	Capac	ities
Material T	hickness	Thickness
Model >	Contractor	Commercial
Aluminum (3003H14)	.032	.040
Galvanized Steel	26 ga.	24 ga.
Painted Steel (Grade D) 26 ga.	24 ga.
Roofing Copper	24 oz.	32 oz.
Zinc	.032	.040
Stainless Steel (304L)	26 ga.	26 ga.

M10

Bending	Capac	ities	Mai	k I Series	™ Со	ntractor					
Material	Thickness	Thickness	Model	Length	"C"	Weight		Mar	k I Series™	' Com	mercial
Model >	Contractor	Commercial	M2	2'0" (0.6m)	2 ea.	32 (14.5kg	Mod	el	Length	"C"	Weight
Aluminum (3003H14)	.032	.040	M4	4'6" (1.4m)	3 ea.	62 (28.1kg	M6H	ID .	6'6" (2.0m)	5 ea.	93 (42.2kg
Galvanized Steel	26 ga.	24 ga.	M6	6'6" (2.0m)	3 ea.	81 (36.7kg	M8F	lD .	8'6" (2.6m)	7 ea.	122 (55.4kg
Painted Steel (Grade	D) 26 ga.	24 ga.	M8	8'6" (2.6m)	4 ea.	99 (44.9kg	M10	HD*	10'6" (3.2m)	9 ea.	156 (70.8kg
Roofing Copper	24 oz.	32 oz.	M10	10'6" (3.2m)	5 ea.	120 (54.4kg	M12	HD**	12'6" (3.8m)	11 ea.	186 (84.4kg
Zinc	.032	.040	M12**	12'6" (3.8m)	6 ea.	150 (68.0kg	M14	HD**	14'6" (4.4m)	13 ea.	221 (100.2kg
Stainless Steel (304L) 26 ga.	26 ga.	*dual bend	ding handles **dua	l bending	& locking handle	s *dual	bending	handles **dual b	ending & lo	ocking handles
Note: Capacities are	based on s	tandard metal	l properties	for coil & she	et. Plea	ase contact o	ur factor	y for c	apacities on y	our spe	cific material

Contractor Model M10

Shown with optional UniStand" USA1 & TrimCutter™ no. 3017

Power Lock™ bar with increased bend radius adds strength and • Power Lock™ bar provides stronger clamping along the entire bending edge for crisp, clean bends without oil canning, or warping. •Increased bending radius. Make 180° hem bends easier than ever.

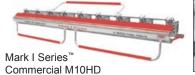
Material aligns

easily for forming

industry standard

3|4" bends

• Powder-coat finish provides superior protection from the elements, while eliminating UV fading and oxidation.





little, or no adjusting

TrimCutter.

Model 3017

"cuts alum, copper, galv steel, zinc & stainless steel"



Accessories

TrimCutter™ uses a unique 4 point track bearing system to ensure tool doesn't ride off the brake during cut. Low profile grip area allows you to direct power along the plane of the cut resulting in one smooth motion that leaves factory edges every time.





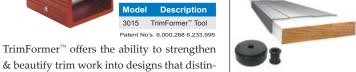


guish your work from others.





Optional Crown Mold Dies 3025





Rib Form Dies 3019 (included)

Brick Mold Dies 3018 (included)

UniStand EZ-Go[™] model USA1EZ (left), works with 14" throat brakes & Trim-A-Table[™] saw tables. Model USA2EZ (right), was designed specifically for Metal Master® 20 brakes having a 20" throat.







UniStand™ USA1 (left), fits all Van Mark Brakes up to 14" throat & TAT50/TAT60 saw tables. Model USA2 (right), fits Van Mark brakes with a 20" throat.

UniLeg™ was designed with the versatility you need to support many of your Van Mark tools. Single-user setup is fast & easy, while providing solid footing and trouble free service.





- •14" throat VM brakes
- Trim-A-Brake I & II Trim-A-Gutter
- Trim-A-Table





- •20" throat VM brakes
- Metal Master® 20 Contractor Metal Master® 20 Commercial

Products and specifications subject to change at any time

Coil Dispenser.

Coil Dispenser™ pays for itself time and again. No unravelling coils or wind-blown damage. Unit saves time & money by allowing material to be fed directly into most brakes/ slitters. Also works with TrimCutter" & OuickScore™.





Coil Dispenser[™] feeds materials into most brakes and slitters, preventing wind-blown damage and waste.

QuickScore^{**}

Patent No. 6,755,067 QuickScore™ scores material

along the outer edge of the brake allowing downward

separation and as you lift the piece up, it snaps right off into your hands where you need it. Tool uses standard utility blades (1 included in tool).

Steel Leg Kits

Model 3016



Steel legs install quickly and fold out of the way when tool is idle. Mounting hardware included.





Model	Description
3004	Standard wheel kit
3035	Metal Master® 20



UniLeg[™] Wheel/Feet Kits

Fits models UNL1 and UNL2 for added mobility/ height around the job site. Installation hardware is included.





Kit 3042

Kit 3043

INDUSTRIAL Metal Master® 20 EZ Designed with the Metal Roofing Industry in mind!

Over a quarter century ago, Van Mark introduced the world's first cam-locking system in a portable brake. Through time it has proven to be the strongest and most reliable locking mechanism. Now Van Mark has done it again with our Industrial Metal Master® 20 EZ incorporating

the best locking system with the deepest throat in the portable brake industry.

Reinforced Lock Master castings are 25% stronger

Lock Master Castings are 25% Stronger!



Power Lock™ bar with increased bend radius adds strength and allows easier hemming!

Metal Master@ www.van-mark.com Deepest working pocket available at 20 3/8" Ergonomic full looping bending handles

longer

"Drop In" platform is ready to go in just two easy steps

Low profile extended platform is 9"

Bending Capacities

Material	Thickness
Aluminum (3003H14)	.050
Galvanized Steel	20 ga.
Painted Steel (Grade D)	24 ga.
Roofing Copper	36 oz.
Zinc	.050
Stainless Steel (304L)	24 ga.

Capacities are based on standard metal properties for coil & sheet. Please contact our factory for capacities on your specific material

Industrial Metal Master® 20 EZ

Model	Length	"C"	Weight
IM655	6'6" (2.0m)	5 ea.	217 (98.5kg)
IM855	8'6" (2.6m)	5 ea.	227 (103.0kg)
IM1055*	10'6" (3.2m)	7 ea.	277 (125.5kg)
IM1255**	12'6" (3.8m)	9 ea.	335 (152.0kg)
IM1455**	14'6" (4.4m)	10 ea.	372 (169.0kg)

*dual bending handles **dual bending & locking handles

Designed with the Metal Roofing Industry in mind!

Shown with optional

TrimCutter™ 3017

Center-weighted wheels

"spin on a dime"

DEEPEST THROAT 20 3/8"

20 3/8"

Throat

Large

heavy-duty

ball bearing wheels

1-800-Van Mark

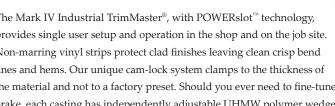
Master Stand EZ

Throat



adds strength and allows easier hemming!

Model IT10 the material and not to a factory preset. Should you ever need to fine-tune your



The Mark IV Industrial TrimMaster®, with POWERslot™ technology, provides single user setup and operation in the shop and on the job site. Non-marring vinyl strips protect clad finishes leaving clean crisp bend lines and hems. Our unique cam-lock system clamps to the thickness of brake, each casting has independently adjustable UHMW polymer wedges.

Aluminum (3003H14) 050 IT6 6'6" (2 0m) Galvanized Steel 20 ga. IT8 Painted Steel (Grade D) 24 ga. IT10*

.050

Stainless Steel (304L) 24 ga Capacities are based on standard metal properties for coil & sheet. Please contact our factory for capacities on your specific material.

Bending Capacities

Mark IV Industrial TrimMaster® Length "C" 144 (65.3kg) 7 ea 8'6" (2.6m) 9 ea. 180 (81.6kg) 10'6" (3.2m) 11 ea. 208 (94.3kg) IT12** 12'6" (3.8m) 13 ea. 247 (112.0kg) 14'6" (4.4m) 15 ea. 287 (130.2kg)

*dual bending handles **dual bending & locking handles



- Power Lock[™] bar provides stronger clamping pressure along the entire bending edge for crisp, clean bends without oil canning, or warping.
- Increased bending radius simplifies hemming and over-bending resulting in faster, easier operations. Great for the metal roofing/building industry.
- Powder-Coat finish provides superior protection from the elements, while eliminating UV fading and oxidation.
- Computer designed components, long service-life, & strongest capacities.



Trim-A-Slitter[™] slits, stiffens and perforates coil stock on any job site. This precision tool is manufactured using the finest materials available and will provide years of trouble-free service.



Accessories



Optional Perforator Dies No. 3024A



Power Package No. 3535

Model	Length	Arbor	Weight
S24C	24"(61.0cm)	2"	74 (33.6kg)
S24B	24"(61.0cm)	1.5"	56(25.4kg)
Q11D	14"/25 5om)	1.5"	26/16 2kg)

Slitter Add-Ons & Accessories

Slitter Add-Ons & Accessories make it possible to increase your slitting efficiency thereby saving both time and money. Capacity Boosters/Blocks, can be added in seconds to handle stiffer/heavier ga. metals. Perforator dies offer 3.36" of Net Free Area per linear ft, for making custom ventilation on the job site. Several Motor kits are also available to automate your slitting projects.

Slitter knives each have two cutting edges and additional sets can be added to increase production.



	Capacity Boosters/Blocks
1	No. 3581 B Models 1.5" Shaft
2	No. 3582 C Models 2.0" Shaft
3	No. 3578 C Models only
	Perforating Rolls
4	No. 3007 B Models
5	No. 3024A C Models
6	No. 5119 Perf Stripper
	Slitter Knives
7	No. 5034 B Models
8	No. 5035 C Models

INDUSTRIAL SERIES

• Portable job site slitting. •Rib forming/stiffening. Folding feed table. Accessory/add-on ready.

> Model S48CB

Trim-A-Slitter™ is engineered to slit, rib-form and Trim-A-Slitter, stiffen most light-to-heavy duty coil and sheet materials. The Industrial Series slitter is designed for on the job slitting of 24" to 72" wide commercial sheet commonly used in metal roofing/building construction. Trim-A-Slitter™ leaves a clean factory edge, every time.



Add Power Package No. 3521



- Anodized aluminum construction.
- •Material feed table w/roller guides.
- •Built-in tape rule for easy setup.
- Accessory/add-on ready.

Slitter Power Packages: (Gear Motor, Base, Coupler & Hdwr)

Model	Length	Arbor	Weight
36C	36" (91.4cm)	2"	103 (46.7kg)
S48CB*	48"(121.9cm)	2"	131 (59.4kg)
S60CB*	60"(152.4cm)	2"	161 (73.0kg)
S72CB*	72"(182.9cm)	2"	185 (83.9kg)
*Include	s Booster Block	(2 ea).	

Quick, Easy Setup & Operation!

Slitting your sheet stock down to size is now easier and faster than ever. The multi-roller table allows full sheet run-off onto any surface. This shop/job site tool sets up quickly and will save



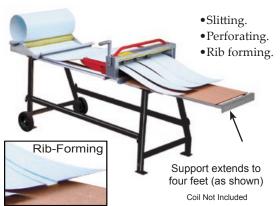




• Each knife has double edge.



System comes standard with 115 volt motor package. Multiple roller exit table, UniStand™Adjustable support stand and heavy-duty base.



The ultimate in job site slitting, Trim-A-Slitter™ Combo provides a slitter, coiler, heavy-duty stand and an extendable material run-off support, all in one package!

Model	Weight
SC24	144 (65 3kg)



Model	Coil Size	Weight
CC14	up to 14"	12 (5.4kg)
CC24	up to 24"	16 (7.3kg)
CC36	up to 36"	23 (10.4kg)

Coir cradle

Take control over damage and waste to your valuable coil stock. Available in three models, Coil Cradle[™] has the right size to handle all your coil dispensing needs. Using advanced polyethylene covers and end bearings on rollers, material glides out effortlessly, without tugging and dragging.



• Fully captured saw rails Provides complete saw control for precision cuts.

•Quick-Adjust saw rails Get you up and cutting fast and easy.

•18 foot extendable deck supports longer panels and planks. • Precise angle gauge accurately shows pitch & degree scale. • Memory & butt stops helps to automate repeat cutting. • Positive-Locking boom all-metal design keeps boom locked.

•Dual wing supports Designed for todays wider siding panels.

•Extends from 8' to 18' Perfect for cutting fiber-cement siding.



Dual-Scale Protractor For Left & Right Cuts







Shown With Optional

Steel Legs No. 3001



Lightweight & Portable for Easy Transport Quick-Adjust Saw Rails/Forward Controls Quick "Drop-In" Feature

Table Cuts From 2/12 & 3/12 Pitch On Up





Recessed Saw Blade Track



Material Stops & Extensions



Durable Alum. Construction Dual-Scale Pitch Protractor Ergonomic Forward Controls

Trim-A-Brake

25 (11.3kg)

40 (18.1kg)

58 (26.3kg)

76 (34.5kg)

91 (42.6kg)

112 (50.8kg)

Model T1050 Shown with optional Steel Legs no. 3000 Trim-A-Brake II™

The Entry Level Utility Brake!

Our most versatile utility brake, the Trim-A-Brake II™, was designed for our contractors who are constantly on the go. This light-weight brake loads into the truck quickly for use among multiple crews & requires little setup or maintenance. For making basic shapes, this is the perfect brake for use in the shop, or on the job.

- •Hinge pocket helps prevent scoring damage to components.
- •Rigid "I" beam base rails ensure brake stays in calibration.
- •Full loop handle provides uniform bending along entire piece.
- •Material stops allow repeat bending without re-measuring.
- •Brake has 3/8" x 13" throat & vinyl strip for protecting material.

Toggle-Lock system provides positive clamping without beating the handle.

Straight Cut Saw Tables

Bend Trim Like the Professionals

Whether you're a seasoned Pro or just getting started, the Trim-A-Brake II™ will have you bending trim quickly and easily letting you focus on your work, not the tool.

The SureCut 90[™] and the SureCut 45[™] saw tables are designed to provide fast reliable service when cutting siding, fascia, studs, soffit, trim moldings, fiber-cement and decking planks of all types.

2 ea

4 ea

4 ea

5 ea.

Bending capacity: 28 ga. Galvanized Steel .024 Aluminum (3003H14)

Note: Capacities are based on standard metal properties for coil & sheet.

Please contact our factory for capacities on your specific material.

Mode T200

T450

T650

T850

T1050

T1250*

2'0" (0.6m)

4'6" (1.4m)

6'6" (2.0m)

8'6" (2.6m)

10'6" (3.2m)

12'6" (3.8m)

*dual bending handles

- Perfect for Lumber Yards and DIY customers.
- Lightweight aluminum construction for ease of use.
- Accommodates most circular saws on adjustable tracks.
- Available in two models, SCT90 and SCT45.





The Industry's strongest magnet assembly, combined with a bigger pick-up area, make this rugged tool the best value for the money. Keep your job site from digging its nails into your cleanup routine with NailHawg™





Generous debris pick-up area Multiple wheel heights

Ì	Model	Swath	Weight	
	NH25	25" (63.5cm)	19 (8.6kg)	
	NH31	31" (78 7cm)	21 (9 5kg)	

Features & Benefits

- Unique foot or hand debris release-ergonomic for the tool user.
- Lifetime magnetics with 140/160 lbs. dead lift-gets nails others miss.
- •7" steel wheels w/rubber tread & bearings-won't seize up on the job.
- •Multiple height adjustments from 1 to 2½"-not limited to paved areas.
- Full anodized body for rugged durability-outlast cheaper imitations.
- Unit stands upright when not in use-makes tool easy to spot and use.





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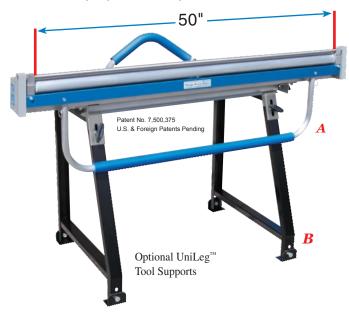
Magnetic Nail S

Patent No. D527.858

Custom Form Profitable Gutter Hood

Accessories

for Virtually any 5" or 6" K Style Gutter



Profitable & Easy....Here are 5 Reasons

1) Easy to do

- a. All you need is our Trim-A-Gutter™ tool and Brackets (now in both
- b. It's simple to operate our tool and easy to install the hood.
- c. No specialized training needed.

2) Inexpensive

- a. The cost per foot of this system is one of the lowest available.
- b. No franchise or marketing fees.

3) Flexible

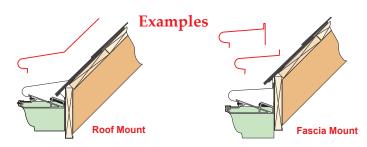
- a. Choose from hundreds of coil colors vs. only a few with other systems.
- b. Choose the metal that best suits the job.
- c. Make any style hood the customer prefers that fits their job. Choose fascia or roof mount, dome or low profile...it's up to you.

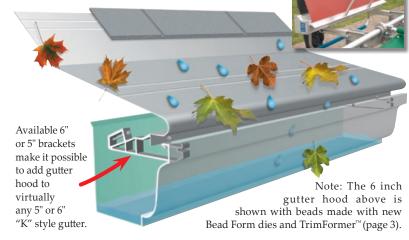
4) Profitable

- a. Competes with high end hood systems at a premium price, but without the costs.
- b. Avoid waste by using only the size of hood needed rather than the "one size fits all" approach of other systems.
- c. Expand endlessly. No limited territories.

5) Support

- a. Sales and Technical support available (8a-4p EST M-F).
- b. Video training & marketing tools available on the web and DVD.









Hardware & Accessories



Ref	Description	Part No.	Weight	Count
\boldsymbol{A}	Trim-A-Gutter [™] Tool	TAG50	52 (23.6kg)	1 ea.
\boldsymbol{B}	UniLeg [™] Tool Supports*	UNL1	21 (9.5kg)	1 set
\boldsymbol{C}	6 inch Bracket	3093	9.24 (4.2kg)	100
C	6 inch Bracket	3094	46.2 (21.0kg)	500
\boldsymbol{D}	5 inch Bracket	3026	7.7 (3.5kg)	100
\boldsymbol{D}	5 inch Bracket	3027	38.7 (17.6kg)	500
\boldsymbol{E}	3" Anchor	3028	-	100
E	3" Anchor	3029	-	500
\boldsymbol{F}	Cover Screw 3/8"	3030	-	100
\boldsymbol{F}	Cover Screw 3/8"	3031	-	500
\boldsymbol{G}	1/4" Magnetic Bit Driver	4629	-	1 ea.

*Support legs for setting up Trim-A-Gutter™ independently using included UniMount™ kit

Getting Started

You will need a quantity of brackets (C or D), anchors (E) and screws (F) to install gutter-cover formed with Trim-A-Gutter™. Leftover parts will carry over to the next job. To prevent job interruption, ensure you have enough hardware beforehand.

For more information, scan this Code with Smart Phone



Products and specifications subject to change at any time



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